

Work Order ID 60462

July 12, 2010 8:29:39 AM

Item ID: D4030-041

Revision ID:

Item Name: Long Basket Assembly (350)

Start Date: 7/12/10 Start Qty: 1.00

Required Date: 7/20/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *✓*

QC:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Date:

Date:

Tool ID
Tool #Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
----------	--------------

D4030	B
100	Pick Kit
Packaging	Memo

110	Assemble as per dwg
HandFinish	Memo

120	QC5- Inspect part completeness to step on W/O
QC	Memo

0.00
0.00
Ss (0) 7/21

0.00
0.00
Sjolozla

Process ②

①

XL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60462

July 12, 2010 8:29:45 AM

Item ID: D4030-041

Accept



Setup Start



Stop

**Revision ID:****Item Name:** Long Basket Assembly (350)**Start Date:** 7/12/10 **Start Qty:** 1.00

Run Start

**Required Date:** 7/20/10 **Req'd Qty:** 1.00**Cust Item ID:****Customer:**

Stop

**Reference:****Approvals:** Process Plan:**Date:****Tooling:****Date:**

Run Start



QC:

Date:**SPC (Y/N):****Date:**

Stop

**Sequence ID/
Work Center ID**

130



Packaging

**Operation
Description**Identify as per dwg & Stock Location: P/P**Set Up/
Run Hours**

0.00

Tool ID**Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Reject
Number****Insp.
Stamp**

P010722 C

Packaging

Memo

60460

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/23 AF

MF
10-7-23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	City	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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Picklist Print

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Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 7/12/10

Required Date: 7/20/10

D3917-3



Washer

Manufactured No

100

Each

13.0000

6

6

Start Qty: 1.00

Required Qty: 1.00

Location

Loc Qty

Loc Code

ST096

13

57144

1

58892

12

1

Each

2

2

58892

L

D3953-3



Gas Spring Stud, Lid

Manufactured No

100

Each

22.0000

2

2

58892

L

D3953-7



Spring Spacer

Manufactured No

100

Each

22.0000

2

2

58892

L

D3953-9



Gas Spring Washer

Manufactured No

100

Each

34.0000

2

2

58893

L

Location

Loc Qty

Loc Code

ST101

22

58893

2

59438

20

Location

Loc Qty

Loc Code

ST101

14

53642

2

59147

12

Location

Loc Qty

Loc Code

ST103

20

60008

20

59147

L 11/200

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Page 2

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 7/12/10

Required Date: 7/20/10

D3953-17



Manufactured No

100 Each 28.0000

2 2

Gas Spring Spacer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST101	28	
57143		
59197	27	

D3953-19



Manufactured No

100 Each 16.0000

1 1

Gas Spring Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST101	2	
57607	2	

D3953-21



Manufactured No

100 Each 24.0000

1

Gas Spring Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ENG	5	
56407	5	
ST102	19	
57145	2	
59214	17	

D3969-3



Spring (Basket Lid)

Manufactured No

100 Each 9.0000

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	9	
56386	1	
58986	8	

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Shop Packet Print

Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					Approval Chief Eng / Prod Mgr	Approval QC Inspector
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 4

Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 7/12/10

Required Date: 7/20/10

AN3-14A



Purchased

No

100

Each

122.0000

4

4



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST351	122	
114330	22	
114941	50	
115108	50	

114330

AN3-16A



Purchased

No

100

Each

126.0000

2

2



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST352	126	
113845	6	
114523	20	
114752	100	

113845

AN5-17A



Purchased

No

100

Each

119.0000

4

4



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST339	119	
114330	73	
114784	46	

114330

AN4-12



Purchased

No

100

Each

52.0000

3

3



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST357	52	
114292	2	
114784	50	

114784

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Page 4

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

AN310-4



NUT

Purchased

No

100

Each

53.0000

3

3

Start Date: 7/12/10

Start Qty: 1.00

Required Date: 7/20/10

Required Qty: 1.00

[Handwritten signature]

AN310C4



Nut

Purchased

No

100

Each

50.0000

2

114716 20
115107 18
2

[Handwritten signature]

MS21042L3



Nut

Purchased

No

100

Each

2.708.000

6

114306
6

[Handwritten signature]

MS21042L5



Nut

Purchased

No

100

Each

431.0000

4

114523
4

[Handwritten signature]

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST139	431	
114813	431	

114718
4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

MS24665-151



Cotter Pin

Purchased

No

100

Each

634.0000

3

3

Start Date: 7/12/10

Start Qty: 1.00

Required Date: 7/20/10

Required Qty: 1.00

h

MS24665-300



Cotter Pin

Purchased

No

Location

ST309

Loc Qty

634

Loc Code

17566

634

Each

100

60.0000

2

m17566

2

h

NAS1149F0432P



Washer

Purchased

No

Location

ST309

Loc Qty

60

Loc Code

105279

110123

Each

100

420.0000

6

110123

6

h

NAS1149F0563P



Washer

Purchased

No

Location

ST275

Loc Qty

420

Loc Code

112940

114405

114576

114718

Each

100

212.0000

4

m114718

4

L114718 C

Location

ST275

Loc Qty

12

Loc Code

108471

ST298

12

114576

200

200

108471

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Page 7

Work Order ID: 60462



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

NAS1149F0332P



WASHER

Purchased

No

100

Each

691.0000

8

8

Start Date: 7/12/10

Start Qty: 1.00

Required Date: 7/20/10

Required Qty: 1.00

C

NAS1149C0432R



Washer

Purchased

No

18057

100

Each

730.0000

2

18057

2

18057

Location

Loc Qty

Loc Code

ST275

691

18057

691

ST297

Each

Location

Loc Qty

Loc Code

114292

730

114742

140

114292

590

July 12, 2010 8:29:37 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

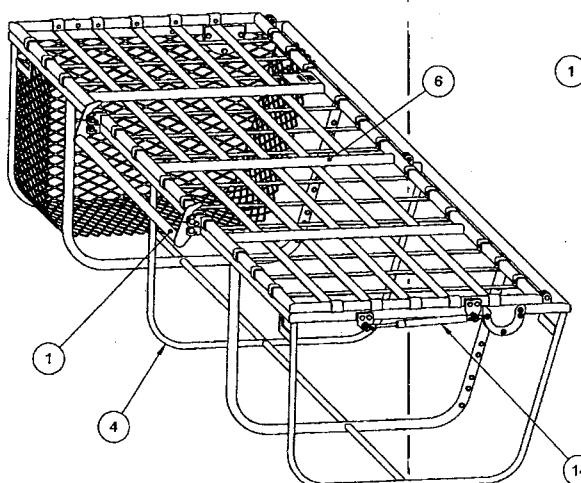
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

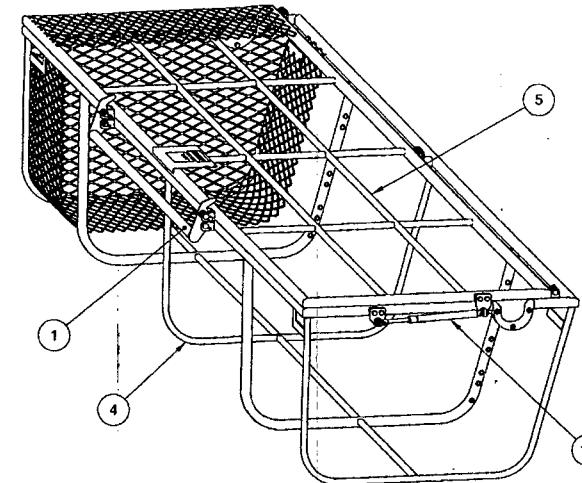
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
	X		D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6	1		D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17	2		AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2		AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
29	8		NAS1149F0332P	WASHER
30	2		NAS1149C0432R	WASHER
31	2		NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
10-06-16
-043 MISSING CTR
For 170415 30, 31
RELEASED
2010-04-14
MP

B	ANS-21A BOLT WAS ANS-19A: BOM & (D3-3)		
A	NEW ISSUE		
REV.	AJS	JPH	10.04.06
DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	
MFG. APPR.	AS	D4030 REV. B	
APPROVED	AS	TITLE	
DE APPR.	AS	SCALE	
DATE	10.04.06	LONG BASKET ASSY (350) NTS	

all b6062

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NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX.
-043: 57 lbs APPROX.

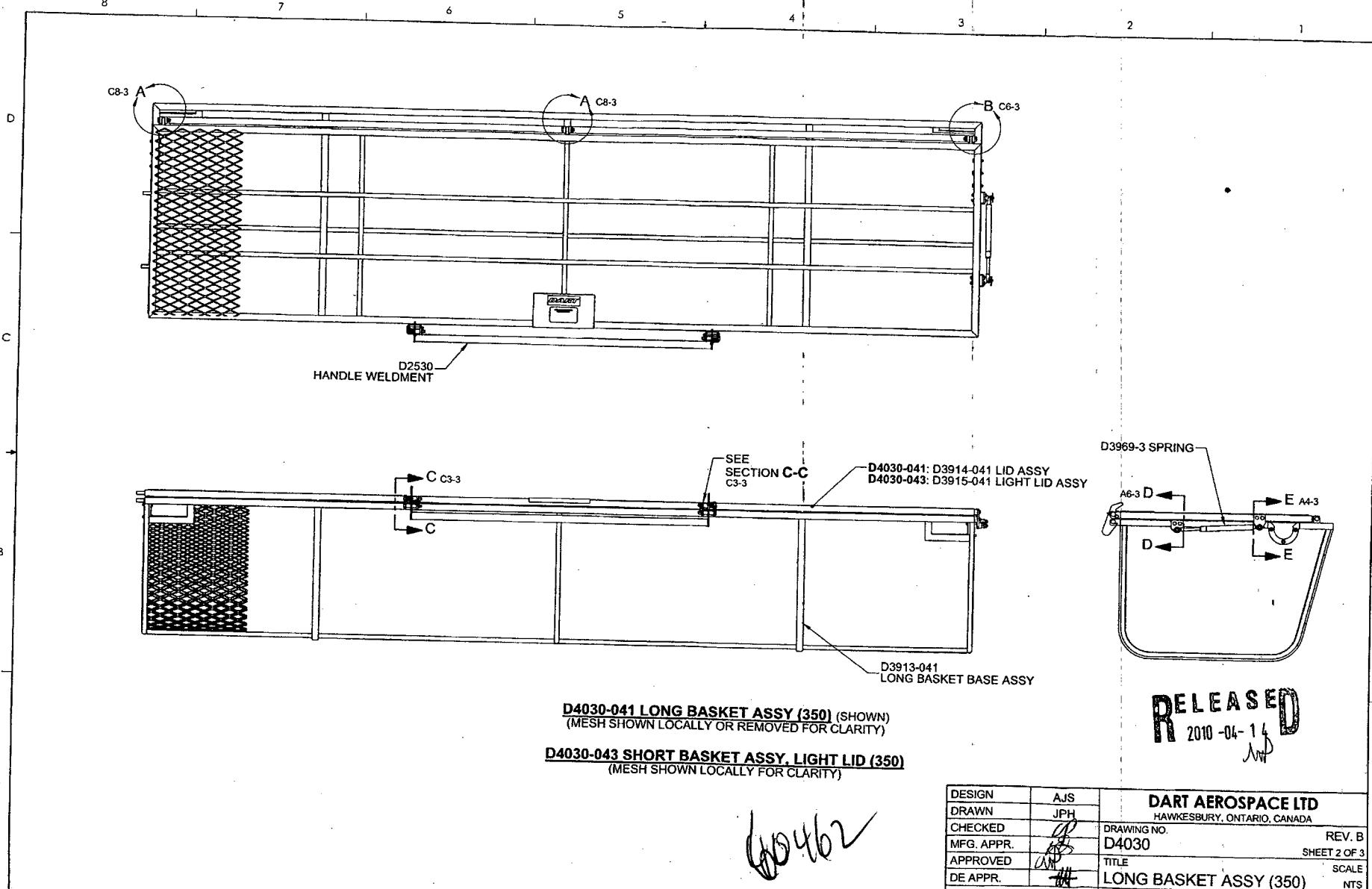
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DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	PP	DRAWING NO.
MFG. APPR.	PP	REV. B
APPROVED	JP	SHEET 2 OF 3
DE APPR.	#	TITLE
DATE	10.04.06	SCALE
		LONG BASKET ASSY (350) NTS

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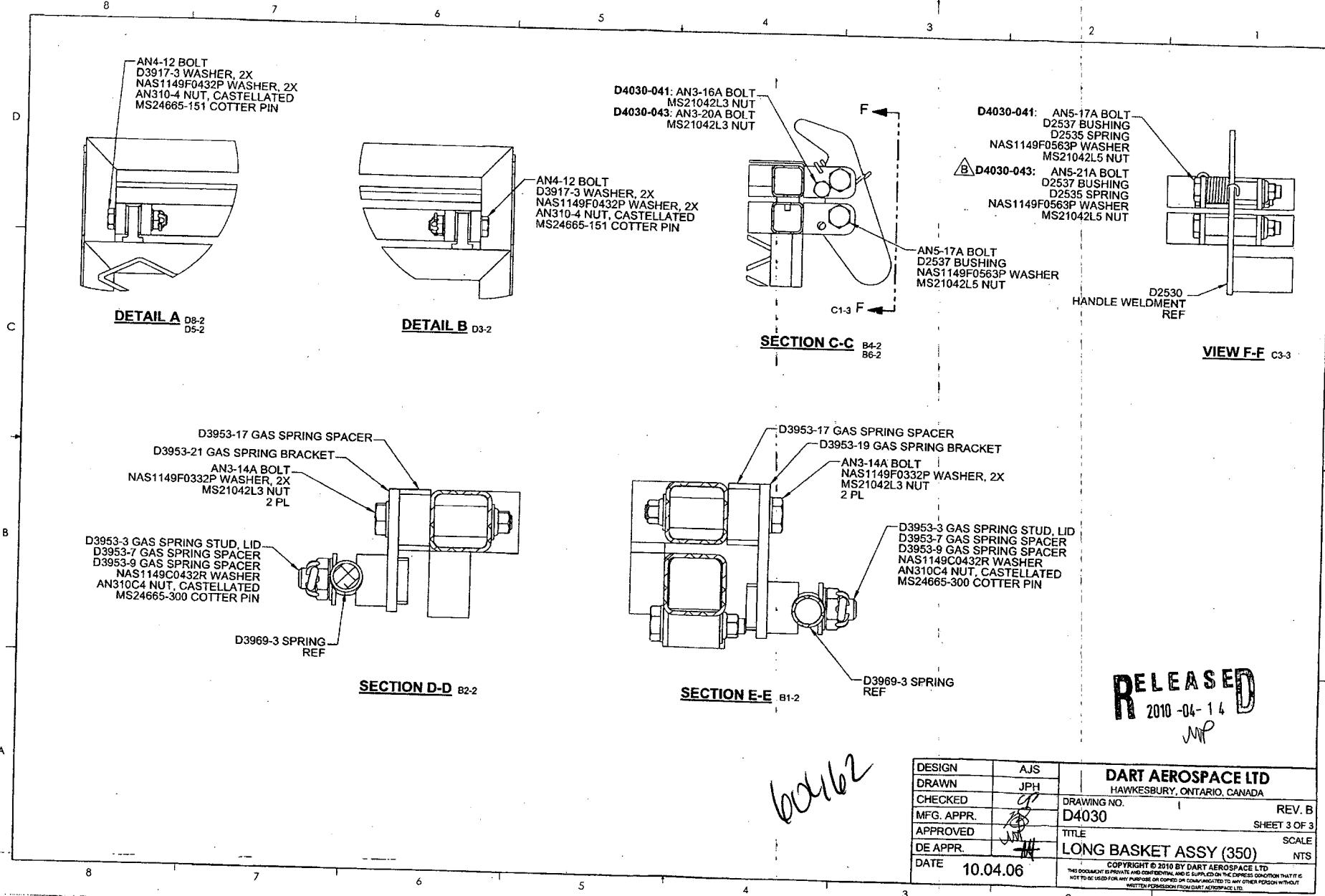
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DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKSLEY, ONTARIO, CANADA
CHECKED	CP	DRAWING NO. 1 REV. B
MFG. APPR.	BP	D4030 SHEET 3 OF 3
APPROVED	JW	TITLE
DE APPR.	W	SCALE
DATE	10.04.06	NTS

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